



(19) Europäisches Patentamt
European Patent Office
Office européen des brevets



(11) EP 1 080 903 B1

(12)

EUROPEAN PATENT SPECIFICATION(45) Date of publication and mention
of the grant of the patent:
10.11.2004 Bulletin 2004/46

(51) Int Cl.7: B41J 2/14, B41J 2/05

(21) Application number: 00306763.4

(22) Date of filing: 09.08.2000

BEST AVAILABLE COPY**(54) Shared multiple-terminal ground returns for an ink-jet printhead**

Gemeinsame Erdungsrückführungen für einen Mehrfachverteiler für einen Tintenstrahldruckkopf

Retours communs à la base multi-bornes pour tête d'impression à jet d'encre

(84) Designated Contracting States:
DE FR GB IT NL

- Cleland, Todd A.
Corvallis, OR 97330 (US)
- Oughton, Dale R.
Albany, OR97321 (US)

(30) Priority: 30.08.1999 US 386574

(74) Representative: Carpmaels & Ransford
43 Bloomsbury Square
London WC1A 2RA (GB)(43) Date of publication of application:
07.03.2001 Bulletin 2001/10(56) References cited:
EP-A- 0 786 343(73) Proprietor: Hewlett-Packard Company,
A Delaware Corporation
Palo Alto, CA 94304 (US)

- ADEN J S ET AL: "THE THIRD-GENERATION HP THERMAL INKJET PRINthead"
HEWLETT-PACKARD
JOURNAL,HEWLETT-PACKARD CO. PALO ALTO,US, vol. 45, no. 1, 1 February 1994
(1994-02-01), pages 41-45, XP000426543

(72) Inventors:

- Torgerson, Joseph M.
Philomath, OR 97370 (US)
- Prasad, Rama
Albany, OR 97321 (US)

EP 1 080 903 B1

Note: Within nine months from the publication of the mention of the grant of the European patent, any person may give notice to the European Patent Office of opposition to the European patent granted. Notice of opposition shall be filed in a written reasoned statement. It shall not be deemed to have been filed until the opposition fee has been paid. (Art. 99(1) European Patent Convention).

Description**BACKGROUND OF THE INVENTION**

[0001] The present invention relates generally to inkjet printing devices, and more particularly to an inkjet printhead for thermal inkjet printing devices that reduces the number of interconnections providing electrical connection to the drop ejector heater resistors without sacrificing reliability.

[0002] The art of inkjet printing technology is relatively well developed. Commercial products such as computer printers, graphics plotters, copiers, and facsimile machines successfully employ inkjet technology for producing hard copy printed output. The basics of the technology has been disclosed, for example, in various articles in the Hewlett-Packard Journal, Vol. 38, No. 5 (May 1985); Vol. 39, No. 4 (August 1988), Vol. 39, No. 5 (October 1989), Vol. 43, No. 4 (August 1992), Vol. 43, No. 6 (December 1992) and Vol. 45, No. 1 (February 1994) editions. Inkjet devices have also been described by W.J. Lloyd and H.T. Taub in Output Hardcopy Devices (R.C. Durbeck and S. Sherr, ed., Academic Press, San Diego, 1988, chapter 13).

[0003] A thermal inkjet printer for inkjet printing typically includes one or more translationally reciprocating print cartridges in which small drops of ink are ejected by a drop generator towards a medium upon which it is desired to place alphanumeric characters, graphics, or images. Such cartridges typically include a printhead having an orifice member or plate that has a plurality of small nozzles through which the ink drops are ejected. Beneath the nozzles are ink firing chambers, enclosures in which ink resides prior to ejection by an ink ejector through a nozzle. Ink is supplied to the ink firing chambers through ink channels that are in fluid communication with an ink reservoir, which may be contained in a reservoir portion of the print cartridge or in a separate ink container spaced apart from the printhead.

[0004] Ejection of an ink drop through a nozzle employed in a thermal inkjet printer is accomplished by quickly heating the volume of ink residing within the ink firing chamber with a selectively energizing electrical pulse to a heater resistor ink ejector positioned in the ink firing chamber. At the commencement of the heat energy output from the heater resistor, an ink vapor bubble nucleates at sites on the surface of the heater resistor or its protective layers. The rapid expansion of the ink vapor bubble forces the liquid ink through the nozzle. Once the electrical pulse ends and an ink drop is ejected, the ink firing chamber refills with ink from the ink channel and ink reservoir.

[0005] Following removal of electrical power from the heater resistor, the vapor bubble collapses in the firing chamber in a small but violent way. Components within the printhead in the vicinity of the vapor bubble collapse are susceptible to fluid mechanical stresses (cavitation) as the vapor bubble collapses, thereby allowing ink to

crash into the ink firing chamber components. The heater resistor is particularly susceptible to damage from cavitation. One or more protective layers are typically disposed over the resistor and adjacent structures to

- 5 protect the resistor from cavitation and from chemical attack by the ink. One protective layer in contact with the ink is a mechanically hard cavitation layer that provides protection from the cavitation wear of the collapsing ink. Another layer, a passivation layer, is typically placed between the cavitation layer and the heater resistor and its associated structures to provide protection from chemical attack. Thermal inkjet ink is chemically reactive, and prolonged exposure of the heater resistor and its electrical interconnections to the ink will result in 10 a degradation and failure of the heater resistor and electrical conductors.
- 15

[0006] The heater resistors of a conventional inkjet printhead comprise a thin film resistive material disposed on an oxide layer of a semiconductor substrate.

- 20 Electrical conductors are patterned onto the oxide layer and provide an electrical path to and from each thin film heater resistor. Since the number of electrical conductors can become large when a large number of heater resistors are employed in a high density (high DPI - dots per inch) printhead, various multiplexing techniques have been introduced to reduce the number of conductors needed to connect the heater resistors to circuitry disposed in the printer. See, for example, United States Patent No. 5,541,629 "Printhead with Reduced Interconnections to a Printer" and United States Patent No. 5,134,425, "Ohmic Heating Matrix". Each electrical conductor, despite its good conductivity, imparts an undesirable amount of resistance in the path of the heater resistor. This undesirable parasitic resistance uselessly dissipates a portion of the electrical energy which otherwise would be available to the heater resistor thereby wasting energy that could otherwise be employed in more efficiently ejecting ink drops. If the heater resistance is low, the magnitude of the current drawn to nucleate the ink vapor bubble will be relatively large resulting in the amount of energy wasted in the parasitic resistance of the electrical conductors being significant relative to that provided to the heater resistor. That is, if the ratio of resistances between that of the heater resistor and the parasitic resistance of the electrical conductors (and other components) is too small, the efficiency (and the temperature) of the printhead suffers with the wasted energy.
- 25
- 30
- 35
- 40
- 45

- 40
 - 45
 - 50
 - 55
- [0007] Most of the thermal inkjet printers available today use square heater resistors that have a resistance of 35 to 40 Ω . If it were possible to use resistors with higher values of resistance, the energy needed to nucleate an ink vapor bubble would be transmitted to the thin film heater resistor at a higher voltage and lower current. The energy wasted in the parasitic resistances would be reduced and the power supply that provides the power to the heater resistors could be made smaller and less expensive.

[0008] As users of inkjet printers have begun to desire finer detail in the printed output from a printer, the technology has been pushed into a higher resolution of ink drop placement on the medium. One of the common ways of measuring the resolution is the measurement of the maximum number of ink dots deposited in a selected dimension of the printed medium, commonly expressed as dots per-inch (DPI). The production of an increased DPI requires smaller drops. Smaller ink drops means a lowered drop weight and lowered drop volume for each drop. Production of low drop weight ink drops requires smaller structures in the printhead. So, designers of inkjet printheads are faced with the problem of more drop generators (with their associated heater resistors) disposed over a smaller area of printhead being operated at an increased frequency. In order to energize the greater number of smaller drop generators, an increased number of electrical conductors is required on a smaller area of printhead substrate real estate.

[0009] The aforementioned multiplexing techniques have helped reduce the total number of conductors necessary to energize the heater resistors. More improvement is needed, however, to reliably reach the high drop generator densities required for modern printing operations.

SUMMARY OF THE INVENTION

[0010] A printhead for an inkjet printer includes a substrate upon which is disposed a plurality of heater resistors. The heater resistors are electrically arranged into a first group and a second group. A first electrical conductor is disposed on the substrate, coupled to each heater resistor in the first group, and terminated in a first terminal disposed on the substrate. This allows electrical current to be sourced to each heater resistor in the first group. A second electrical conductor is disposed on the substrate, coupled to each heater resistor in the second group, and terminated in a second terminal disposed on the substrate. This allows electrical current to be sourced to each heater resistor in the second group. A third electrical conductor is disposed on the substrate, coupled to each heater resistor in both of the first group and the second group, and terminated in third and fourth terminals disposed spaced apart from each other on the substrate to return electrical current and complete an electrical circuit.

BRIEF DESCRIPTION OF THE DRAWINGS

[0011]

FIG. 1A is an isometric drawing of an exemplary printing apparatus which may employ the present invention.

FIG. 1B is an isometric drawing of a print cartridge carriage apparatus which may be employed in the printing apparatus of FIG. 1A.

5 FIG. 2 is a schematic representation of the functional elements of the printer of FIG. 1A.

10 FIG. 3 is a magnified isometric cross section of a drop generator which may be employed in the print cartridge printhead of the printer of FIG. 1A.

15 FIG. 4 is a cross sectional elevation view of the drop generator of the printhead of FIG. 3, illustrating the layers of material that form a drop generator useful in the present invention.

20 FIG. 5 is an electrical schematic of a printhead primitive which may be employed in the present invention.

25 FIG. 6 is a plan view schematic representation of an eight-primitive arrangement disposed on part of a printhead substrate.

30 FIG. 7 is a plan view of a printhead substrate illustrating an exemplary layout of heater resistors which may be employed in the present invention.

35 FIG. 8 is a plan view of the exterior surface of a printhead orifice plate which may employ the present invention.

DETAILED DESCRIPTION OF A PREFERRED EMBODIMENT

40 [0012] In order to realize a reduced number of conductor traces and maintain reliability, the heater resistor supply current that is sourced to each primitive is returned via a common ground return conductor that utilizes several interconnection terminals on the semiconductor printhead substrate.

45 [0013] An exemplary inkjet printing apparatus, a printer 101, that may employ the present invention is shown in outline form in the isometric drawing of FIG. 1A. Printing devices such as graphics plotters, copiers, and facsimile machines may also profitably employ the present invention.

50 A printer housing 103 contains a printing platform to which an input print medium 105, such as paper, is transported by mechanisms that are known in the art.

55 A carriage within the printer 101 holds one or a set of individual print cartridges capable of ejecting ink drops of black or color ink. Alternative embodiments can include a semi-permanent printhead mechanism that is sporadically replenished from one or more fluidically-coupled off-axis ink reservoirs, or a single print cartridge having two or more colors of ink available within the print cartridge and ink ejecting nozzles designated for each color, or a single color print cartridge or print mechanism; the present invention is applicable to a printhead employed by at least these alternatives. A carriage 109, which may be employed in the present invention and mounts two print cartridges 110 and 111, is illustrated in FIG. 1B. The carriage 109 is typically supported by a slide bar or similar mechanism within the printer and physically propelled along the slide bar to allow the carriage 109 to be translationally reciprocated or scanned back and forth across the print medium 105. The scan axis, X, is indicated by an arrow in FIG. 1B. As the car-

riage 109 scans, ink drops are selectively ejected from the printheads of the set of print cartridges 110 and 111 onto the medium 105 in predetermined print swath patterns, forming images or alphanumeric characters using dot matrix manipulation. Conventionally, the dot matrix manipulation is determined by a user's computer (not shown) and instructions are transmitted to a microprocessor-based, electronic controller within the printer 101. Other techniques of dot matrix manipulation are accomplished by the computer's rasterizing the data then sending the rasterized data as well as print commands to the printer. The printer interprets the commands and rasterized information to determine which drop generators to fire. The ink drop trajectory axis, Z, is indicated by an arrow. When a swath of print has been completed, the medium 105 is moved an appropriate distance along the print media axis, Y, indicated by an arrow, in preparation for the printing of the next swath. This invention is also applicable to inkjet printing apparatus employing alternative means of imparting relative motion between printhead and media, such as those that have fixed printheads (such as page wide arrays) and move the media in one or more directions, those that have fixed media and move the printhead in one or more directions (such as flatbed plotters). In addition, this invention is applicable to a variety of printing systems, including large format devices, copiers, fax machines, photo printers, and the like.

[0014] The inkjet carriage 109 and print cartridges 110, 111 are shown from the -Z direction within the printer 101 in FIG. 1B. The printheads 113, 115 of each cartridge may be observed when the carriage and print cartridges are viewed from this direction. In a preferred embodiment, ink is stored in the body portion of each printhead 110, 115 and routed through internal passageways to the respective printhead. In an embodiment of the present invention which is adapted for multi-color printing, three groupings of orifices, one for each color (cyan, magenta, and yellow), is arranged on the foraminous orifice plate surface of the printhead 115. Ink is selectively expelled for each color under control of commands from the printer that are communicated to the printhead 115 through electrical connections and associated conductive traces (not shown) on a flexible polymer tape 117. In the preferred embodiment, the tape 117 is typically bent around an edge of the print cartridge as shown and secured. In a similar manner, a single color ink, black, is stored in the ink-containing portion of cartridge 110 and routed to a single grouping of orifices in printhead 113. Control signals are coupled to the printhead from the printer on conductive traces disposed on a polymer tape 119.

[0015] As can be appreciated from FIG. 2, a single medium sheet is advanced from an input tray into a printer print area beneath the printheads by a medium advancing mechanism including a roller 207, a platen motor 209, and traction devices (not shown). In a preferred embodiment, the inkjet print cartridges 110, 111 are in-

crementally drawn across the medium 105 on the platen by a carriage motor 211 in the $\pm X$ direction, perpendicular to the Y direction of entry of the medium. The platen motor 209 and the carriage motor 211 are typically under the control of a media and cartridge position controller 213. An example of such positioning and control apparatus may be found described in U.S. Patent No. 5,070,410 "Apparatus and Method Using a Combined Read/Write Head for Processing and Storing Read Signals and for Providing Firing Signals to Thermally Actuated Ink Ejection Elements". Thus, the medium 105 is positioned in a location so that the print cartridges 110 and 111 may eject drops of ink to place dots on the medium as required by the data that is input to a drop firing controller 215 and power supply 217 of the printer. These dots of ink are formed from the ink drops expelled from selected orifices in the printhead in a band parallel to the scan direction as the print cartridges 110 and 111 are translated across the medium by the carriage motor 211. When the print cartridges 110 and 111 reach the end of their travel at an end of a print swath on the medium 105, the medium is conventionally incrementally advanced by the position controller 213 and the platen motor 209. Once the print cartridges have reached the end of their traverse in the X direction on the slide bar, they are either returned back along the support mechanism while continuing to print or returned without printing. The medium may be advanced by an incremental amount equivalent to the width of the ink ejecting portion of the printhead or some fraction thereof related to the spacing between the nozzles. Control of the medium, positioning of the print cartridge, and selection of the correct ink ejectors for creation of an ink image or character is determined by the position controller 213. The controller may be implemented in a conventional electronic hardware configuration and provided operating instructions from conventional memory 216. Once printing of the medium is complete, the medium is ejected into an output tray of the printer for user removal.

[0016] A single example of an ink drop generator found within a printhead is illustrated in the magnified isometric cross section of FIG. 3. As depicted, the drop generator comprises a nozzle, a firing chamber, and an ink ejector. Alternative embodiments of a drop generator employ more than one coordinated nozzle, firing chamber, and/or ink ejectors. The drop generator is fluidically coupled to a source of ink. The drop generator depicted in FIG. 3 includes a heater resistor 309. In a preferred embodiment, the heater resistor 309 has a resistance of at least 70 ohms to reduce parasitic power losses through leads that provide power to the resistor. In a preferred embodiment, the heater resistor has a resistance of about 140 ohms, measured from between pads on the print cartridge 110 or 111 that utilize the heater resistor 309. This unconventionally high resistance, in contrast to the 30 to 40 ohms used in most conventional print cartridges, can be accomplished by reducing thickness or increasing resistivity of a thin film layer used for

fabricating resistor 309. Alternatively, a segmented design can be used, as depicted in FIGs 3 and 5 and discussed below.

[0017] In FIG. 3, a preferred embodiment of an ink firing chamber 301 is shown in correspondence with a nozzle 303 and a segmented heater resistor 309. Many independent nozzles are typically arranged in a predetermined pattern on the orifice plate 305 so that the ink drops are expelled in a controlled pattern. Generally, the medium is maintained in a position which is parallel to the plane of the external surface of the orifice plate. The heater resistors are selected for activation in a process that involves the data input from an external computer or other data source coupled to the printer in association with the drop firing controller 215 and power supply 217. Ink is supplied to the firing chamber 301 via opening 307 to replenish ink that has been expelled from orifice 303 following the creation of an ink vapor bubble by heat energy released from the segmented heater resistor 309. The ink firing chamber 301 is bounded by walls created by the orifice plate 305, a layered semiconductor substrate 313, and barrier layer 315. In a preferred embodiment, fluid ink stored in a reservoir of the cartridge housing flows by capillary force to fill the firing chamber 301.

[0018] In FIG. 4, a cross section of the firing chamber 301 and the associated structures are shown. The substrate 319 comprises, in the preferred embodiment, a semiconductor base 401 of silicon, treated using either thermal oxidation or vapor deposition techniques to form a thin layer 403 of silicon dioxide and a thin layer 405 of phospho-silicate glass (PSG) thereon. The silicon dioxide and PSG forms an electrically insulating layer approximately 17000 Å thick upon which a subsequent layer 407 of tantalum-aluminum (TaAl) resistive material is deposited. The tantalum-aluminum layer is deposited to a thickness of approximately 900Å to yield a resistivity of approximately 30Ω per square. In a preferred embodiment, the resistive layer is conventionally deposited using a magnetron sputtering technique and then masked and etched to create discontinuous and electrically independent areas of resistive material such as areas 409 and 411. Next, a layer 413 of aluminum-silicon-copper (Al-Si-Cu) alloy conductor is conventionally magnetron sputter deposited to a thickness of approximately 5000Å atop the tantalum aluminum layer areas 409, 411 and etched to provide discontinuous and independent electrical conductors (such as conductors 415 and 417) and interconnect areas. To provide protection for the heater resistors and the connecting conductors, a composite layer of material is deposited over the upper surface of the conductor layer and resistor layer. A dual layer of passivating materials includes a first layer 419 of silicon nitride (Si_3N_4) in a range of 2350Å to 2800 Å thick, which is covered by a second layer 421 of inert silicon carbide (SiC) in a range of 1000 Å to 1550 Å thick. This passivation layer (419, 421) provides both good adherence to the underlying materials and good protection against ink corrosion. It also provides electrical insulation. An

area over the heater resistor 309 and its associated electrical connection is subsequently masked and a cavitation layer 423 of tantalum in a range of 2500Å to 3500 Å thick is conventionally sputter deposited. A gold layer 425 may be selectively added to the cavitation layer in areas where electrical interconnection to the flexible conductive tape 119 (or 117) is desired. An example of semiconductor processing for thermal inkjet applications may be found in U.S. Patent No. 4,862,197, "Process for Manufacturing Thermal Inkjet Printhead and Integrated Circuit (IC) Structures Produced Thereby." An alternative thermal inkjet semiconductor process may be found in U.S. Patent No. 5,883,650, Thin-Film Printhead Device for an InkJet Printer."

[0019] In a preferred embodiment, the sides of the firing chamber 301 and the ink feed channel are defined by a polymer barrier layer 315. This barrier layer is preferably made of an organic polymer plastic that is substantially inert to the corrosive action of ink and is applied using conventional techniques upon substrate 313 and its various protective layers. To realize a structure useful for printhead applications, the barrier layer is subsequently photolithographically defined into desired shapes and then etched. In the preferred embodiment, the barrier layer 315 has a thickness of about 15µm after the printhead is assembled with the orifice plate 305.

[0020] The orifice plate 305 is secured to the substrate 313 by the barrier layer 315. In some print cartridges the orifice plate 305 is constructed of nickel with plating of gold to resist the corrosive effects of the ink. In other print cartridges, the orifice plate is formed of a polyamide material that can be used as a common electrical interconnect structure. In an alternative embodiment, the orifice plate and barrier layer is integrally formed on the substrate.

[0021] It is common to electrically arrange the many heater resistors disposed on the printhead substrate into groups generally called primitives. These primitives are individually supplied electrical current in sequence from the electrical power supply located in the printer. To complete the electrical circuit, a ground, or common, return conductor returns the electrical current to the power supply. In a preferred embodiment, each heater resistor within a primitive has its own associated switch circuit such as a field effect transistor. Each switch circuit is connected to an address pad that receives signals from the printer for activating the switch circuit into a conductive state to allow the heater resistor associated with the switch circuit to be fired. In this embodiment, each address pad is connected to the switch circuit of one resistor in each primitive. When the printhead is operated, the printer cycles through the addresses such that only a single heater resistor is energized at a time for a particular primitive. However, multiple primitives can be fired simultaneously. For maximum print densities, all of the primitives may be fired simultaneously (but with a single heater resistor energized at a time for each primitive). In one such embodiment, each address line

is connected to all of the primitives on the printhead. In another embodiment, each address line is only connected to some of the primitives. In a preferred embodiment, each primitive is connected to a separate primitive select line that provides power for each primitive. Each primitive select line has its own separate pad on the substrate for selective energization. Thus, the number of primitive select lines correspond to the number of primitives. When a particular heater resistor is energized the address associated with that resistor is activated to put the switch circuit associated with that particular resistor into a conducting condition that provides a low resistance path to current that would flow through the switch circuit and through the heater resistor. Then, while the switch is conducting, a high current firing pulse is applied to the primitive select line to energize the particular heater resistor. After firing, the address line is deactivated to place the switch circuit into a non-conducting state.

[0022] In previous printhead designs, a separate ground lead has been provided for each primitive. An aspect of this invention is that a single ground lead is connected to multiple primitives to reduce the number of required interconnections to the substrate. In one embodiment, at least four primitives are connected to the same ground lead. Each ground lead has at least one ground pad. When a particular heater resistor is fired, current travels from the primitive select pad, through the switch circuit and resistor, returning to the ground pad. However, if many or all of the primitives are operated simultaneously, the parasitic power dissipation in a single ground lead can be large. To reduce this effect, the heater resistor value is increased from a conventional value of about 30 to 40Ω to about 140Ω measured between primitive select and ground pads.

[0023] To further reduce parasitic power dissipation, multiple ground pads are connected in common with the single ground lead to reduce the resistance between grounds and primitives. These leads are preferably spaced apart on the substrate to help balance the resistance of resistors located in the center of the die versus resistors more toward the edge of the die where the ground pads are typically located.

[0024] In a preferred embodiment, a primitive consists of eighteen ink ejecting heater resistors. An electrical schematic of one primitive 501 is shown in FIG. 5. Eighteen heater resistors, R_i , are each connected to a conductor 503, which is a conductive metal film deposited on the substrate such as shown previously for FIG. 4. Conductor 503 is physically routed away from the heater resistors and terminated in an interconnect terminal, PS_n , that is conventionally interconnected with the flexible tape 117 for coupling to the power supply 217 of the printer. The heater resistors, R_i , are individually coupled to the drain terminal of a MOS transistor switch (for example, transistor 507) as shown in FIG. 5. The source of the transistor switches of primitive 501 are connected to the ground return conductor 509. To activate (energize) a heater resistor, the associated transistor switch

must be placed in a conducting mode. This is accomplished in a preferred embodiment by applying an activation signal to the signal line of the address bus associated with the heater resistor to be energized. The activation signal biases the gate terminal of the transistor switch to put the transistor in a conducting (on) condition. Each signal line of the address bus is sequentially activated for a period of time (for example, approximately $1.4\ \mu\text{sec}$ in a preferred embodiment) in order to allow

an ink vapor bubble to form and eject an ink drop from the nozzle associated with the energized heater resistor. Of course, if the character or image being printed does not require an ink dot at the present location of the medium and print cartridge, the activation signal to the heater resistor is suppressed by the printer drop firing controller 215.

[0025] In a preferred embodiment, eight primitives are arrayed on either side of an elongated opening, or slot, 601 in the printhead substrate. This arrangement can

be appreciated from the schematic plan view representation of the top surface of the printhead substrate shown in FIG. 6. Not shown are the orifice plate and barrier layer, which would otherwise obscure the surface of the substrate. The elongated opening 601 extends from the top surface of the substrate, upon which the heater resistors are deposited, to the bottom surface of the substrate, which is typically affixed to the body of the print cartridge and which is coupled to the supply of ink available to the print cartridge. Ink enters the printhead via the elongated opening and is distributed to each firing chamber.

[0026] Four primitives are disposed at one linear edge 603 of the elongated opening 601, for example primitives numbered 1, 3, 5, and 7, and having an electrical circuit 501 like that shown in FIG. 5. Four other primitives, numbered 2, 4, 6, and 8, are disposed at the other linear edge 605 of the elongated opening 601. For clarity, individual heater resistors (for example, heater resistor 701, a member of primitive number 1) are illustrated arrayed around the elongated opening 601 in the FIG. 7 view of the printhead substrate. Heater resistor members of primitive number 2 and a few of the heater resistors of primitives 3 and 4 are also shown.

[0027] Returning to FIG. 6, it can be seen that the address bus 607 with eighteen signal lines is electrically parallel coupled to each primitive so that each primitive is activated simultaneously with the sequenced activation signals applied to the address bus by the printer drop firing controller 215. The physical arrangement of the address bus conductors on the substrate are shown in generalized fashion; the actual physical orientation of the conductors may be varied as the layout requirements of the printhead demand. The primitive electrical current supply conductors (for example conductor 609, coupled to primitive number 1, 501, and input terminal PS_1) are independently coupled to each primitive to couple high current electrical power from the printer power supply 217 (coupled via the flexible tape 117) to

each of the primitives. Depending upon the print cartridge position relative to the medium upon which ink dots are to be deposited, the character or image to be printed, the particular color hue and intensity required, and the orientation of the particular drop generator (which will have a particular positional relationship to other drop generators), a range of no primitive to all primitives may have the high current electrical power supplied from the power supply.

[0028] It is a feature of the present invention that the ground return conductor is coupled to all eight of the primitives and utilizes two widely spaced output terminals to complete the electrical circuit to the power supply. This ground return conductor 611 is coupled to each of the primitives, which are disposed four at one edge of the elongated opening 601 and four at the other. Two terminals, G1 and G2, are located at opposite ends of the elongated opening, the ends being defined by the narrow end edges 613 and 615 that join the long parallel edges 603 and 605. Thus, the surface perimeter edge of the elongated opening is defined by the two long parallel edges 603 and 605 and end edges 613 and 615. Several advantages are gained by spacing the two return conductor terminals apart and at opposite ends of the elongated opening. Reducing the number of ground return conductors from one per primitive to an electrically shared pair for all primitives enables a closer spacing of drop ejectors - and higher DPI. Sharing the two terminals provides redundancy for the ground return for all primitives. Previously, the loss of a ground return terminal for a primitive would disable the entire primitive and practically make a print cartridge worthless; eighteen non-functioning drop ejectors yields a terrible quality of printed characters or images. A loss of one of the shared ground return terminals in a printhead employing the present invention does not disable an entire primitive.

[0029] A better balancing of parasitic resistances between primitives is also achieved when two ground return terminals are shared. The parasitic resistance in sections of the ground return conductor 611 is schematically represented by r_p and is physically manifested as the finite resistance in a conductive material that is not a perfect conductor. A shared ground return conductor can be idealized in sections as shown in FIG. 6. Consider the ground return conductor parasitic resistance experienced by primitives 1, 2, 7, and 8:

$$R_{P1} = (4r_p^2)/(5r_p) = (4/5) r_p$$

Then consider the ground return conductor parasitic resistance experienced by primitives 3, 4, 5, and 6:

$$R_{P2} = (6r_p^2)/(5r_p) = (6/5) r_p$$

Unless other measures were undertaken in previous im-

plementations, the parasitic resistance variations in independent ground return conductors could experience resistance variations of as much as 4:1 in an eight primitive design. This variation can be contrasted to the more benign 2:3 variation found when employing the present invention. Of course, it should be recognized that the actual parasitic resistance are dependent upon substrate layout and other factors. Moreover, it is within the scope of the present invention that more than two

ground return terminals may be shared by all the primitives. Furthermore, it is likely that more than eight primitives will be used for larger printhead applications.

[0030] In a three color (e.g., cyan, yellow, and magenta) print cartridge, three elongated openings are utilized to supply each of the three colors. Three independent sets of eight primitives each, one for each color, are arranged on the printhead. Each primitive, in a preferred embodiment, utilizes the primitive and elongated opening design described above. A preferred arrangement is illustrated in the plan view of an orifice plate of FIG. B. The orifice plate outer surface 801 has a cyan nozzle set 803, a cyan nozzle set 805, and a magenta nozzle set 807.

[0031] In a preferred embodiment, as many as 432 drop generators are anticipated to be arranged on a printhead in the three color groups of 144 drop generators each although more or fewer can be used. The arrangement is such that a 1200 DPI resolution in the scan direction, X, is achieved. The dimensions of the semiconductor substrate to which the orifice plate is secured are shown as a width dimension, a, of nominally 7.9mm (along the X, scan, direction) and a height dimension, b, of nominally 8.7mm. A single color, e.g. black, printhead may employ the present invention but with different dimensions, number of primitives, and number of ink ejectors.

[0032] Thus, the number of conductors employed in a high resolution printhead is reduced without sacrificing reliability by sharing a ground return conductor with redundant output terminals.

Claims

45 1. A printhead for an inkjet printer, comprising:

a substrate (318);
 a plurality of heater resistors (302) disposed on said substrate and electrically arranged into a first group and a second group;
 a first electrical conductor (508) disposed on said substrate, coupled to each heater resistor in said first group, and terminating in a first terminal disposed (PS1) on said substrate whereby electrical current is sourced to each heater resistor in said first group;
 a second electrical conductor disposed on said substrate, coupled to each heater resistor in

13

EP 1 080 903 B1

14

- said second group, and terminating in a second terminal (PS2) disposed on said substrate whereby electrical current is sourced to each heater resistor in said second group; and a third electrical conductor (611) disposed on said substrate, coupled to each heater resistor in both said first group and said second group, and terminating in third (G1) and fourth (G2) terminals disposed spaced apart from each other on said substrate whereby electrical current is returned to complete an electrical circuit.
2. A printhead in accordance with claim 1 further comprising an address bus (607) coupled to both said first group and said second group and conveying an individual resistor select signal to select one heater resistor in each said first group and said second group for activation.
3. A printhead in accordance with claim 2 wherein said address bus further comprises a plurality of signal lines, the printhead further comprising a plurality of switches (507), each switch of said plurality of switches corresponding to one heater resistor of said plurality of heater resistors, and each switch of said first group coupled to a corresponding one of said plurality of signal lines.
4. A printhead in accordance with claim 1 wherein said substrate further comprises a first surface upon which said plurality of heater resistors is disposed and a second surface, the printhead further comprising an elongated opening (601) extending from said first surface through said substrate to said second surface and having a first linear edge (603) at said first surface parallel to a second linear edge (605) at said first surface, said first linear edge joined to said second linear edge by first (613) and second (615) end edges to complete a peripheral definition of said elongated opening.
5. A printhead in accordance with claim 4 wherein said third terminal is disposed proximate said first end edge of said elongated opening and said fourth terminal is disposed proximate said second end edge of said elongated opening.
6. A method of manufacture of a printhead for an inkjet printer comprising the steps of:
- disposing a plurality of heater resistors (302) on a substrate (313);
 electrically arranging said plurality of heater resistors into a first group and a second group;
 disposing a first electrical conductor (503) on said substrate, coupling said first electrical conductor to each heater resistor in said first group, and terminating said first electrical conductor in
- 5 10 15 20 25 30 35 40 45 50 55 60 65 70 75 80 85 90 95
- a first terminal (PS1) on said substrate whereby electrical current is sourced to each heater resistor in said first group;
 disposing a second electrical conductor on said substrate, coupling said second electrical conductor to each heater resistor in said second group, and terminating said second electrical conductor in a second terminal (PS2) on said substrate whereby electrical current is sourced to each heater resistor in said second group; and
 disposing a third electrical conductor (611) on said substrate, coupling said third electrical conductor to each heater resistor in both said first group and said second group, and terminating said third electrical conductor in third (G1) and fourth (G2) terminals disposed spaced apart from each other on said substrate whereby electrical current is returned to complete an electrical circuit.
7. A method in accordance with the method of claim 6 further comprising the step of:
- coupling an address bus (607) to both said first group and said second group to convey an individual resistor select signal to one heater resistor in each said first group and said second group for activation;
- coupling said address bus to a plurality of switches (507); and
- coupling at least one switch of said plurality of switches to a corresponding one heater resistor of said plurality of heater resistors.
8. A method in accordance with the method of claim 6 further comprising the steps of:
- extending an elongated opening (601) extending from a first surface of said substrate upon which said plurality of heater resistors is disposed through said substrate to a second surface of said substrate; and
- defining a first linear edge (603) at said first surface parallel to a second linear edge (605) at said first surface and joining said first linear edge to said second linear edge by first (613) and second (615) end edges to complete a periphery of said elongated opening.
9. A method in accordance with the method of claim 8 further comprising the steps of disposing said third terminal proximate said first end edge of said elongated opening and disposing said fourth terminal proximate said second end edge of said elongated opening.
10. A method of operating a print cartridge printhead in

an inkjet printing apparatus comprising the steps of:

applying an electrical current to a first terminal (PS1) of a first electrical conductor (503) that is coupled to each heater resistor (302) arranged in a first group of a plurality of heater resistors on a printhead substrate (313);
 after said first applying step, applying an electrical current to a second terminal (PS2) of a second electrical conductor that is coupled to each heater resistor (302) arranged in a second group of said plurality of heater resistors on said printhead substrate; and
 returning said electrical current applied to the first terminal (PS1) and said electrical current applied to the second terminal (PS2) via third and fourth electrically common terminals (G1, G2) disposed spaced apart from each other on said printhead substrate and coupled to a third electrical conductor (611) coupled to each heater resistor in both said first group and said second group of heater resistors.

Patentansprüche

1. Ein Druckkopf für einen Tintenstrahldrucker, der folgende Merkmale aufweist:

ein Substrat (313);

eine Mehrzahl von Heizwiderständen (302), die auf dem Substrat angeordnet sind und elektrisch in eine erste Gruppe und eine zweite Gruppe angeordnet sind;

einen ersten elektrischen Leiter (503), der auf dem Substrat angeordnet ist, mit jedem Heizwiderstand in der ersten Gruppe gekoppelt ist und in einem ersten Anschluß (PS1) endet, der auf dem Substrat angeordnet ist, wodurch ein elektrischer Strom jedem Heizwiderstand in der ersten Gruppe bereitgestellt wird;

einen zweiten elektrischen Leiter, der auf dem Substrat angeordnet ist, der mit jedem Heizwiderstand in der zweiten Gruppe gekoppelt ist und in einem zweiten Anschluß (PS2) endet, der auf dem Substrat angeordnet ist, wodurch ein elektrischer Strom jedem Heizwiderstand in der zweiten Gruppe bereitgestellt wird; und

einen dritten elektrischen Leiter (611), der auf dem Substrat angeordnet ist, der mit jedem Heizwiderstand in sowohl der ersten Gruppe als auch der zweiten Gruppe gekoppelt ist und in einem dritten (G1) und einem vierten (G2) Anschluß endet, die voneinander unabhängig

auf dem Substrat angeordnet ist, wodurch ein elektrischer Strom zurückgeführt wird, um eine elektrische Schaltung zu vervollständigen.

- 5 2. Ein Druckkopf gemäß Anspruch 1, der ferner einen Adressbus (607) aufweist, der mit sowohl der ersten Gruppe als auch der zweiten Gruppe gekoppelt ist und ein Einzelner-Widerstand-Auswahlsignal befördert, um einen Heizwiderstand in jeweils der ersten Gruppe und der zweiten Gruppe für eine Aktivierung auszuwählen.
- 10 3. Ein Druckkopf gemäß Anspruch 2, bei dem der Adressbus ferner eine Mehrzahl von Signalleitungen aufweist, der Druckkopf ferner eine Mehrzahl von Schaltern (507) aufweist, wobei jeder Schalter der Mehrzahl von Schaltern einem Heizwiderstand der Mehrzahl von Heizwiderständen entspricht und jeder Schalter der ersten Gruppe mit einer entsprechenden der Mehrzahl von Signalleitungen gekoppelt ist.
- 15 4. Ein Druckkopf gemäß Anspruch 1, bei dem das Substrat ferner eine erste Oberfläche, auf der die Mehrzahl von Heizwiderständen angeordnet ist, und eine zweite Oberfläche aufweist, wobei der Druckkopf ferner eine längliche Öffnung (601) aufweist, die sich von der ersten Oberfläche durch das Substrat zu der zweiten Oberfläche erstreckt und eine erste lineare Kante (603) bei der ersten Oberfläche parallel zu einer zweiten linearen Kante (605) bei der ersten Oberfläche aufweist, wobei die erste lineare Kante mit der zweiten linearen Kante durch eine erste (613) und eine zweite (615) Endkante verbunden ist, um eine periphere Definition der länglichen Öffnung zu vervollständigen.
- 20 5. Ein Druckkopf gemäß Anspruch 4, bei dem der dritte Anschluß in der Nähe der ersten Endkante der länglichen Öffnung angeordnet ist und der vierte Anschluß in der Nähe der zweiten Endkante der länglichen Öffnung angeordnet ist.
- 25 6. Ein Verfahren zur Herstellung eines Druckkopfs für einen Tintenstrahldrucker, das folgende Schritte aufweist:
 - Anordnen einer Mehrzahl von Heizwiderständen (302) auf einem Substrat (313);
 - elektrisches Anordnen der Mehrzahl von Heizwiderständen in eine erste Gruppe und eine zweite Gruppe;
 - 50 Anordnen eines ersten elektrischen Leiters (503) auf dem Substrat; Koppen des ersten elektrischen Leiters mit jedem Heizwiderstand in der ersten Gruppe und Abschließen des er-

17

EP 1 080 903 B1

18

- sten elektrischen Leiters in einem ersten Anschluß (PS1) auf dem Substrat, wodurch ein elektrischer Strom jedem Heizwiderstand in der ersten Gruppe bereitgestellt wird;
- Anordnen eines zweiten elektrischen Leiters auf dem Substrat, Koppeln des zweiten elektrischen Leiters mit jedem Heizwiderstand in der zweiten Gruppe und Abschließen des zweiten elektrischen Leiters in einem zweiten Anschluß (PS2) auf dem Substrat, wodurch ein elektrischer Strom jedem Heizwiderstand in der zweiten Gruppe bereitgestellt wird; und
- Anordnen eines dritten elektrischen Leiters (611) auf dem Substrat, Koppeln des dritten elektrischen Leiters mit jedem Heizwiderstand in sowohl der ersten Gruppe als auch der zweiten Gruppe und Abschließen des dritten elektrischen Leiters in einem dritten (G1) und einem vierten (G2) Anschluß, die voneinander abstandet auf dem Substrat angeordnet sind, wodurch ein elektrischer Strom zurückgeführt wird, um eine elektrische Schaltung zu vervollständigen.
7. Ein Verfahren gemäß dem Verfahren von Anspruch 6, das ferner folgende Schritte aufweist:
- Koppeln eines Adreßbusses (607) mit sowohl der ersten Gruppe als auch der zweiten Gruppe, um ein Einzeler-Widerstand-Auswahlignal zu einem Heizwiderstand in jeweils der ersten Gruppe und der zweiten Gruppe für eine Aktivierung zu befördern;
- Koppeln des Adreßbusses mit einer Mehrzahl von Schaltern (507); und
- Koppeln zumindest eines Schalters der Mehrzahl von Schaltern mit einem entsprechenden Heizwiderstand der Mehrzahl von Heizwiderständen.
8. Ein Verfahren gemäß dem Verfahren von Anspruch 6, das ferner folgende Schritte aufweist:
- Erstrecken einer länglichen Öffnung (601), die sich von einer ersten Oberfläche des Substrats, auf der die Mehrzahl von Heizwiderständen angeordnet ist, durch das Substrat zu einer zweiten Oberfläche des Substrats erstreckt; und
- Definieren einer ersten linearen Kante (603) bei der ersten Oberfläche parallel zu einer zweiten linearen Kante (605) bei der ersten Oberfläche und Verbinden der ersten linearen Kante mit der zweiten linearen Kante durch eine erste
- (613) und eine zweite (615) Endkante, um eine Peripherie der länglichen Öffnung zu vervollständigen.
9. Ein Verfahren gemäß dem Verfahren von Anspruch 8, das ferner die Schritte eines Anordnens des dritten Anschlusses in der Nähe der ersten Endkante der länglichen Öffnung und ein Anordnen des vierten Anschlusses in der Nähe der zweiten Endkante der länglichen Öffnung aufweist.
10. Ein Verfahren zum Betreiben eines Druckkassettenkopfs in einer Tintenstrahldruckvorrichtung, das folgende Schritte aufweist:
- Anlegen eines elektrischen Stroms an einen ersten Anschluß (PS1) eines ersten elektrischen Leiters (502), der mit jedem Heizwiderstand (302) gekoppelt ist, der in einer ersten Gruppe einer Mehrzahl von Heizwiderständen auf einem Druckkopfsubstrat (313) angeordnet ist;
- nach dem ersten Anlegeschritt, Anlegen eines elektrischen Stroms an einen zweiten Anschluß (PS2) eines zweiten elektrischen Leiters, der mit jedem Heizwiderstand (302) gekoppelt ist, der in einer zweiten Gruppe der Mehrzahl von Heizwiderständen auf einem Druckkopfsubstrat angeordnet ist; und
- Rückführen des elektrischen Stroms, der an den ersten Anschluß (PS1) angelegt ist, und des elektrischen Stroms, der an den zweiten Anschluß (PS2) angelegt ist, über einen dritten und einen vierten elektrisch gemeinsamen Anschluß (G1, G2), die voneinander abstandet auf dem Druckkopfsubstrat angeordnet sind und mit einem dritten elektrischen Leiter (611) gekoppelt sind, der mit jedem Heizwiderstand in sowohl der ersten Gruppe als auch der zweiten Gruppe von Heizwiderständen gekoppelt ist.
- 45 Revendications
1. Tête d'impression pour une imprimante à jet d'encre, comprenant :
- un substrat (313) ;
une pluralité de résistances chauffantes (302) disposées sur ledit substrat et agencées électriquement en un premier groupe et en un second groupe ;
un premier conducteur électrique (503) disposé sur ledit substrat, couplé à chaque résistance chauffante dudit premier groupe, et aboutissant à une première borne (PS1) disposée sur ledit

19

EP 1 080 903 B1

20

- substrat grâce à quoi un courant électrique est fourni à chaque résistance chauffante dudit premier groupe ;
- un second conducteur électrique disposé sur ledit substrat, couplé à chaque résistance chauffante dudit second groupe, et aboutissant à une seconde borne (PS2) disposée sur ledit substrat grâce à quoi un courant électrique est fourni à chaque résistance chauffante dudit second groupe ;
- et
- un troisième conducteur électrique (611) disposé sur ledit substrat, couplé à chaque résistance chauffante dudit premier groupe et dudit second groupe et aboutissant dans des troisième (G1) et quatrième (G2) bornes disposées de part et d'autre sur ledit substrat grâce à quoi le courant électrique est retourné pourachever un circuit électrique.
2. Tête d'impression selon la revendication 1, comprenant de plus un bus d'adresses (607) couplé audit premier groupe et audit second groupe et acheminant un signal de sélection de résistance individuelle pour sélectionner une résistance chauffante dans chacun dudit premier groupe et dudit second groupe, afin de l'activer.
3. Tête d'impression selon la revendication 2, dans laquelle ledit bus d'adresses comprend de plus une pluralité de lignes de signaux, la tête d'impression comprenant en outre une pluralité de commutateurs (507), chaque commutateur de ladite pluralité de commutateurs correspondant à une résistance chauffante de ladite pluralité de résistances chauffantes, et chaque commutateur dudit premier groupe étant couplé à l'une correspondante de ladite pluralité de lignes de signaux.
4. Tête d'impression selon la revendication 1, dans laquelle ledit substrat comprend de plus une première surface sur laquelle ladite pluralité de résistances chauffantes est disposée et une seconde surface, la tête d'impression comprenant en outre une ouverture allongée (601) s'étendant à partir de ladite première surface à travers ledit substrat vers ladite seconde surface et ayant un premier bord linéaire (603) au niveau de ladite première surface parallèle à un second bord linéaire (605) au niveau de ladite première surface, ledit premier bord linéaire étant jointif audit second bord linéaire par des premier (613) et second (615) bords d'extrémité pourachever une définition périphérique de ladite ouverture allongée.
5. Tête d'impression selon la revendication 4, dans laquelle ladite troisième borne est disposée à proximité dudit premier bord d'extrémité de ladite ouverture allongée et ladite quatrième borne est disposée à proximité dudit second bord d'extrémité de ladite ouverture allongée.
6. Procédé de fabrication d'une tête d'impression pour une imprimante à jet d'encre comprenant les étapes consistant à :
- disposer une pluralité de résistances chauffantes (302) sur un substrat (313) ;
- agencer électriquement ladite pluralité de résistances chauffantes en un premier groupe et en un second groupe ;
- disposer un premier conducteur électrique (503) sur ledit substrat, en couplant ledit premier conducteur électrique à chaque résistance chauffante dudit premier groupe, et en faisant aboutir ledit premier conducteur électrique à une première borne (PS1) sur ledit substrat grâce à quoi un courant électrique est fourni à chaque résistance chauffante dudit premier groupe ;
- disposer un second conducteur électrique sur ledit substrat, en couplant ledit second conducteur électrique à chaque résistance chauffante dudit second groupe, et en faisant aboutir ledit second conducteur électrique à une seconde borne (PS2) sur ledit substrat grâce à quoi un courant électrique est fourni à chaque résistance chauffante dudit second groupe ; et à disposer un troisième conducteur électrique (611) sur ledit substrat, en couplant ledit troisième conducteur électrique à chaque résistance chauffante dudit premier groupe et dudit second groupe, et en faisant aboutir ledit troisième conducteur électrique dans des troisième (G1) et quatrième (G2) bornes disposées de part et d'autre sur ledit substrat grâce à quoi le courant électrique est retourné pourachever un circuit électrique.
7. Procédé selon le procédé de la revendication 6, comprenant en outre les étapes consistant à :
- coupler un bus d'adresses (607) audit premier groupe et audit second groupe pour acheminer un signal de sélection de résistance individuelle à une résistance chauffante de chacun dudit premier groupe et dudit second groupe, afin de l'activer ;
- coupler ledit bus d'adresses à une pluralité des commutateurs (507) ; et à
- coupler au moins un commutateur de ladite pluralité de commutateurs à une résistance chauffante correspondante de ladite pluralité de résistances chauffantes.

21

EP 1 080 903 B1

22

**8. Procédé selon le procédé de la revendication 6,
comportant en outre les étapes consistant à :**

étendre une ouverture allongée (601) s'étendant à partir d'une première surface dudit substrat sur laquelle ladite pluralité de résistances chauffantes est disposée à travers ledit substrat vers une seconde surface dudit substrat ; et à définir un premier bord linéaire (603) au niveau de ladite première surface parallèle à un second bord linéaire (605) au niveau de ladite première surface et joignant ledit premier bord linéaire audit second bord linéaire par des premier (613) et second (615) bords d'extrémité pourachever une périphérie de ladite ouverture allongée.

5

10

15

20

25

**9. Procédé selon le procédé de la revendication 8,
comportant en outre les étapes consistant à disposer ladite troisième borne à proximité dudit premier bord d'extrémité de ladite ouverture allongée et à disposer ladite quatrième borne à proximité dudit second bord d'extrémité de ladite ouverture allongée.**

30

10. Procédé pour faire fonctionner une tête d'impression de cartouche d'impression dans une imprimante à jet d'encre, l'appareil comportant les étapes consistant à :

appliquer un courant électrique à une première borne (PS1) d'un premier conducteur électrique (503) qui est couplé à chaque résistance chauffante (302) disposée dans un premier groupe d'une pluralité de résistances chauffantes sur un substrat de tête d'impression (319) ; après ladite première étape d'application, appliquer un courant électrique à une seconde borne d'un second conducteur électrique qui est couplé à chaque résistance chauffante (302) disposée dans un second groupe de ladite pluralité de résistances chauffantes sur ledit substrat de tête d'impression ; et à faire retourner ledit courant électrique appliqué à la première borne (PS1) et ledit courant électrique appliqué à la seconde borne (PS2) par l'intermédiaire des troisième et quatrième bornes électriquement communes (G1, G2) disposées de part et d'autre sur ledit substrat de la tête d'impression et couplées à un troisième conducteur électrique (811) couplé à chaque résistance chauffante dudit premier groupe et dudit second groupe de résistances chauffantes.

35

40

45

50

55

12

EP 1 080 903 B1

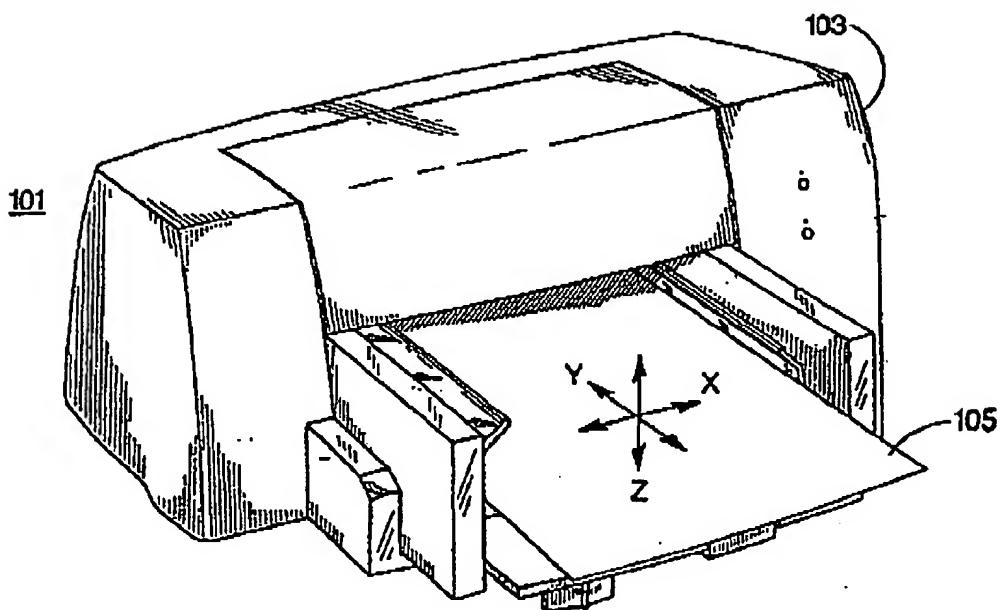
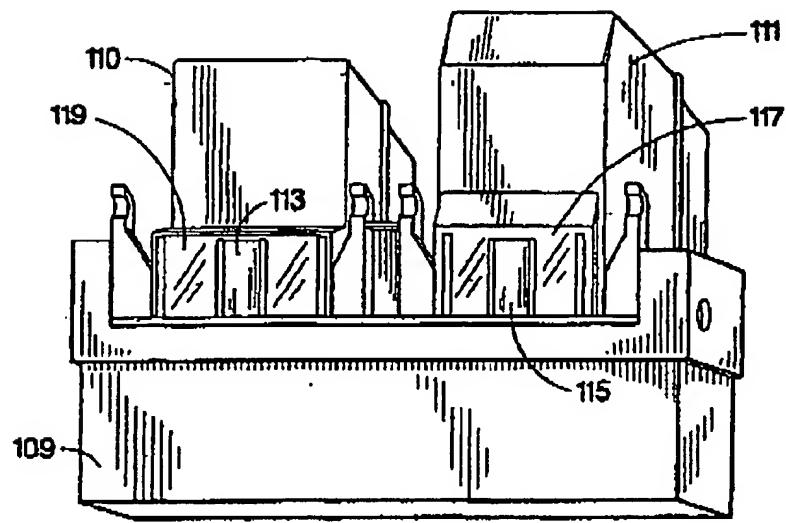


Fig. 1A

EP 1 080 903 B1

**Fig. 1B**

EP 1 080 903 B1

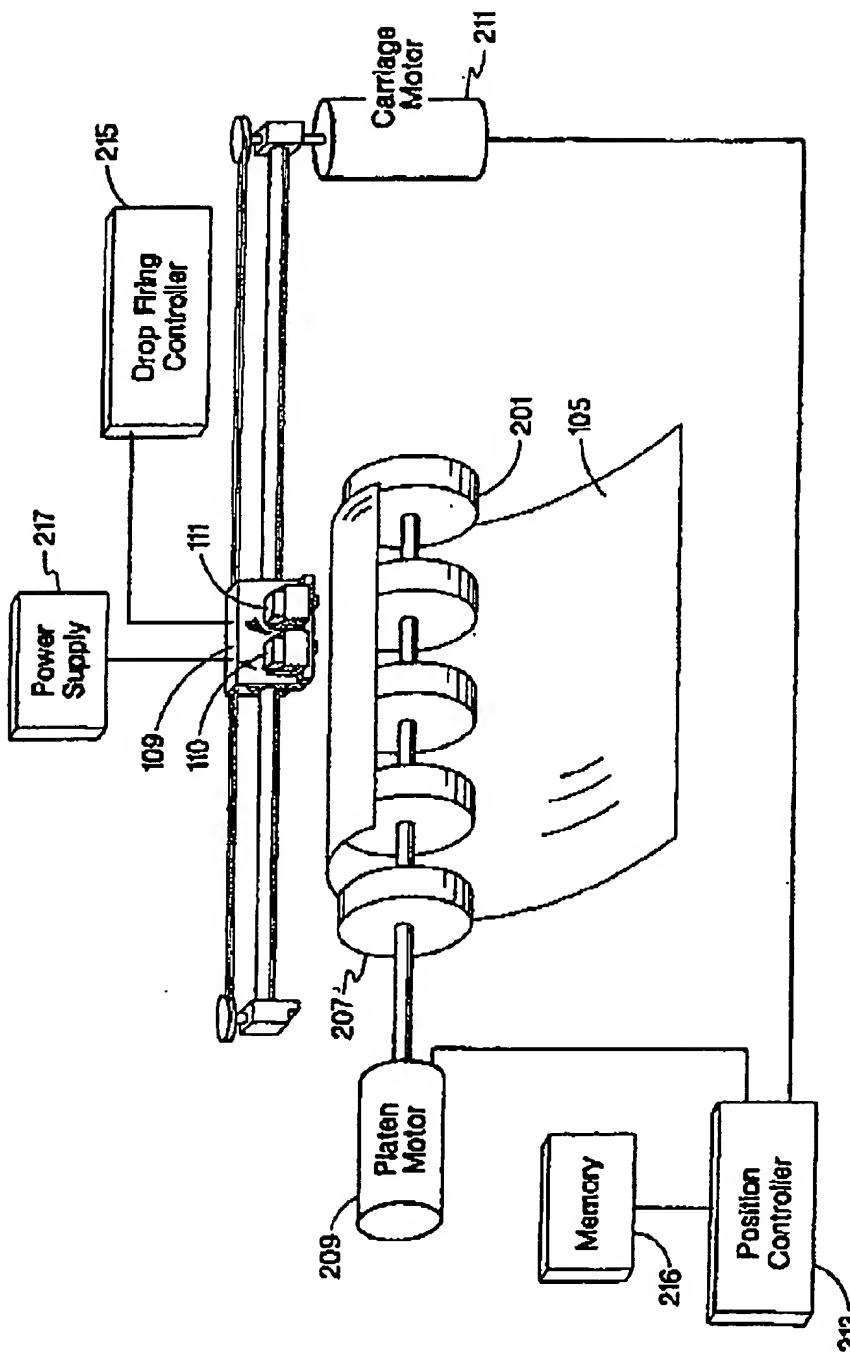


Fig. 2

EP 1 080 903 B1

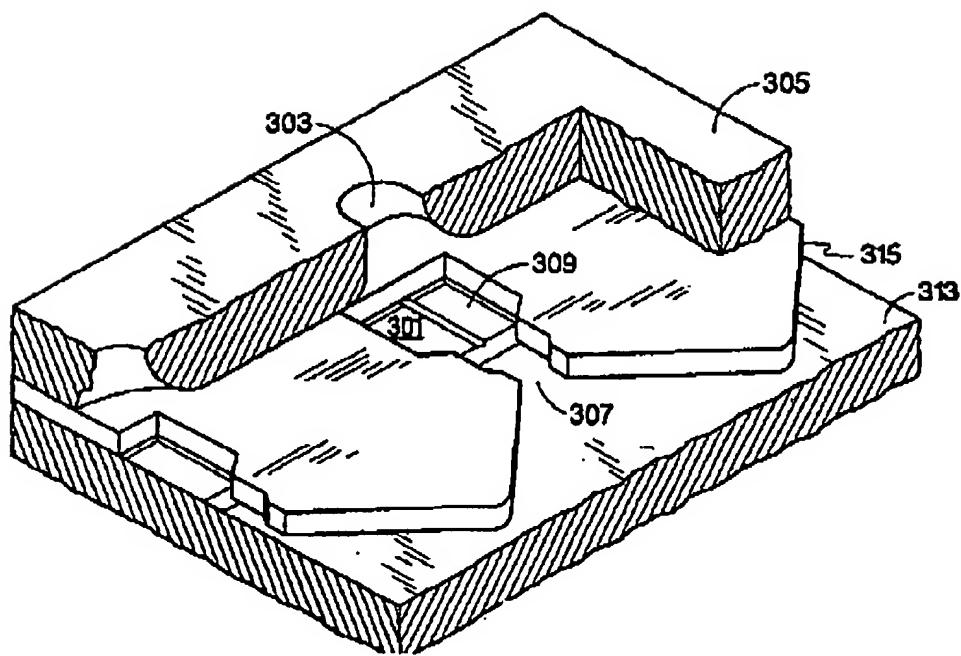


Fig. 3

EP 1 080 903 B1

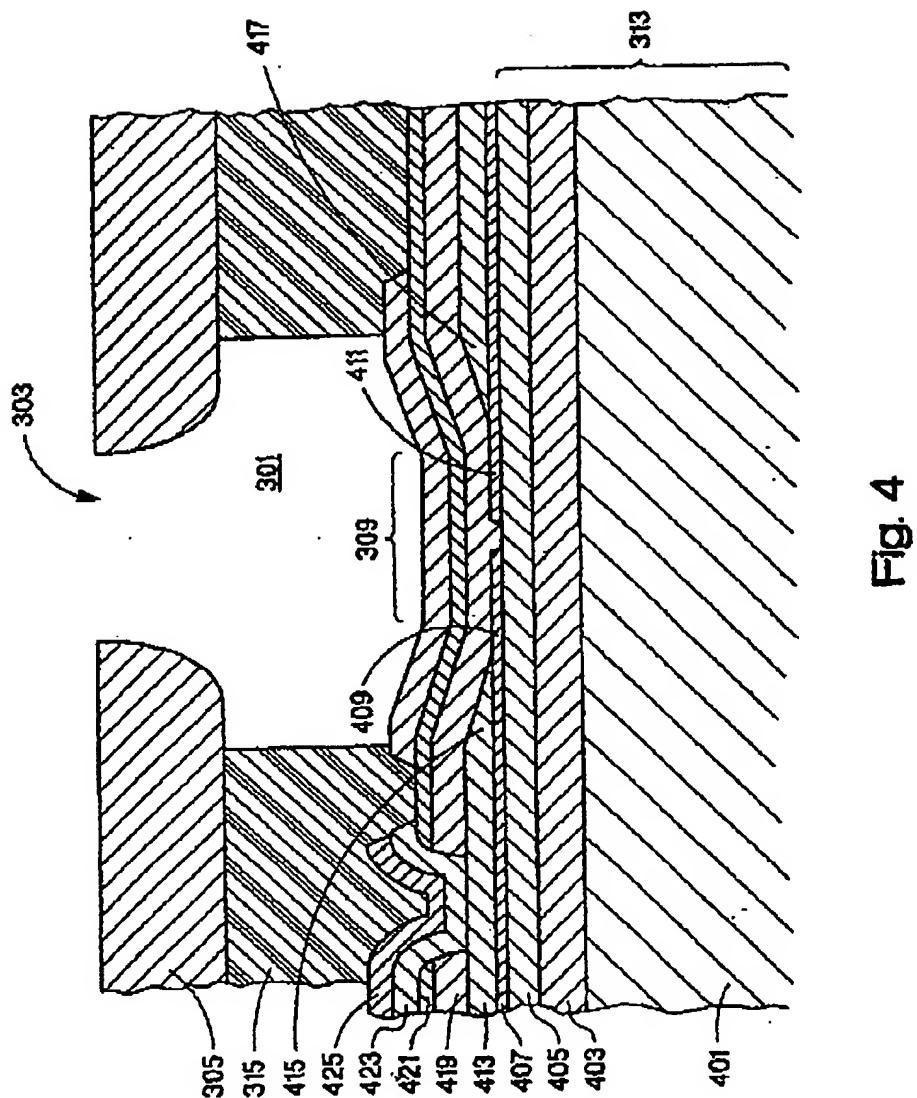


Fig. 4

EP 1 080 903 B1

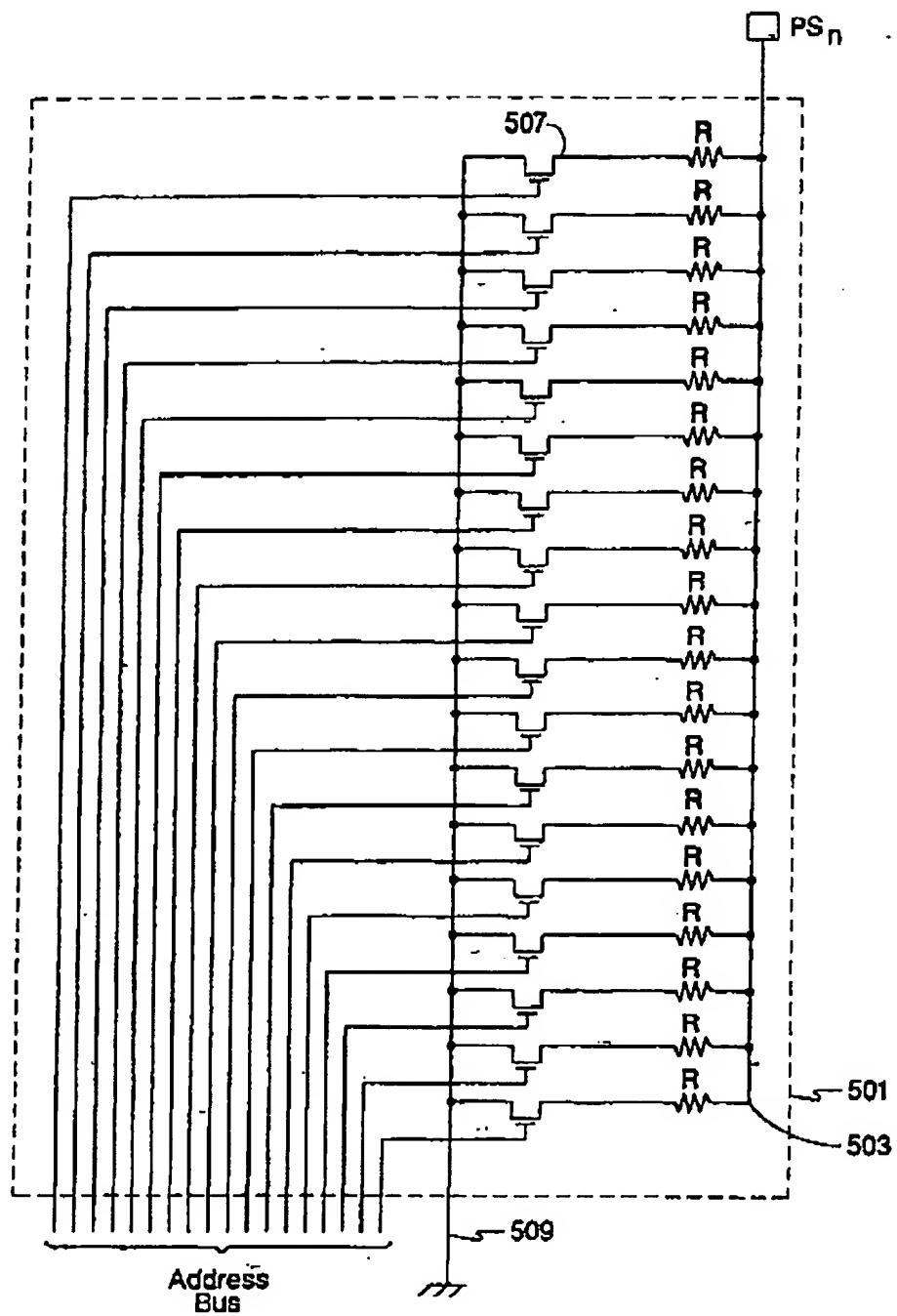
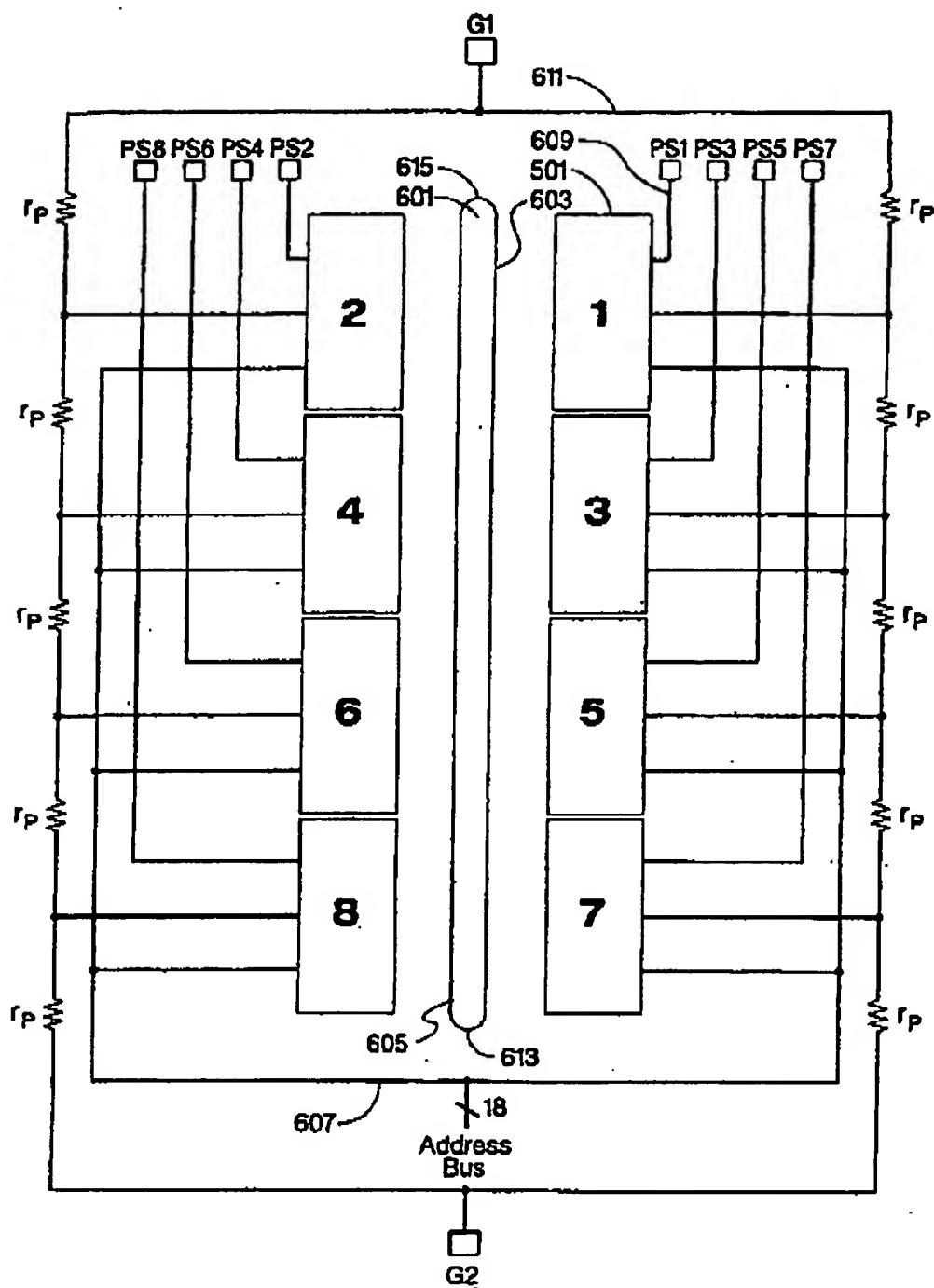


Fig. 5

EP 1 080 903 B1

**Fig. 6**

EP 1 080 903 B1

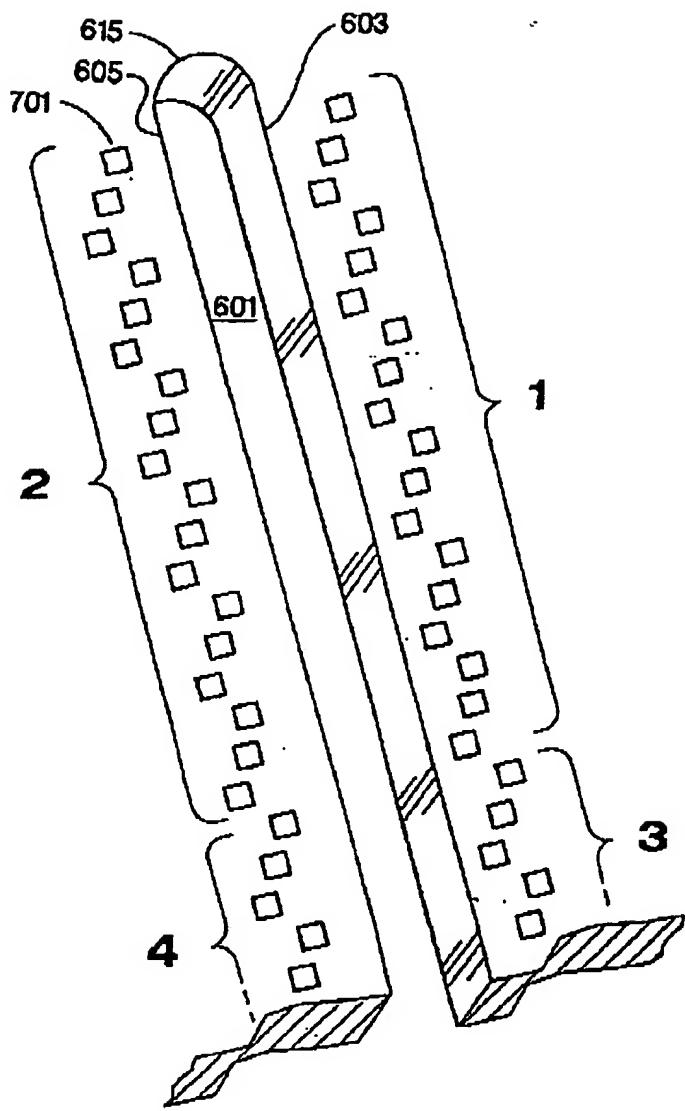


Fig. 7

EP 1 080 903 B1

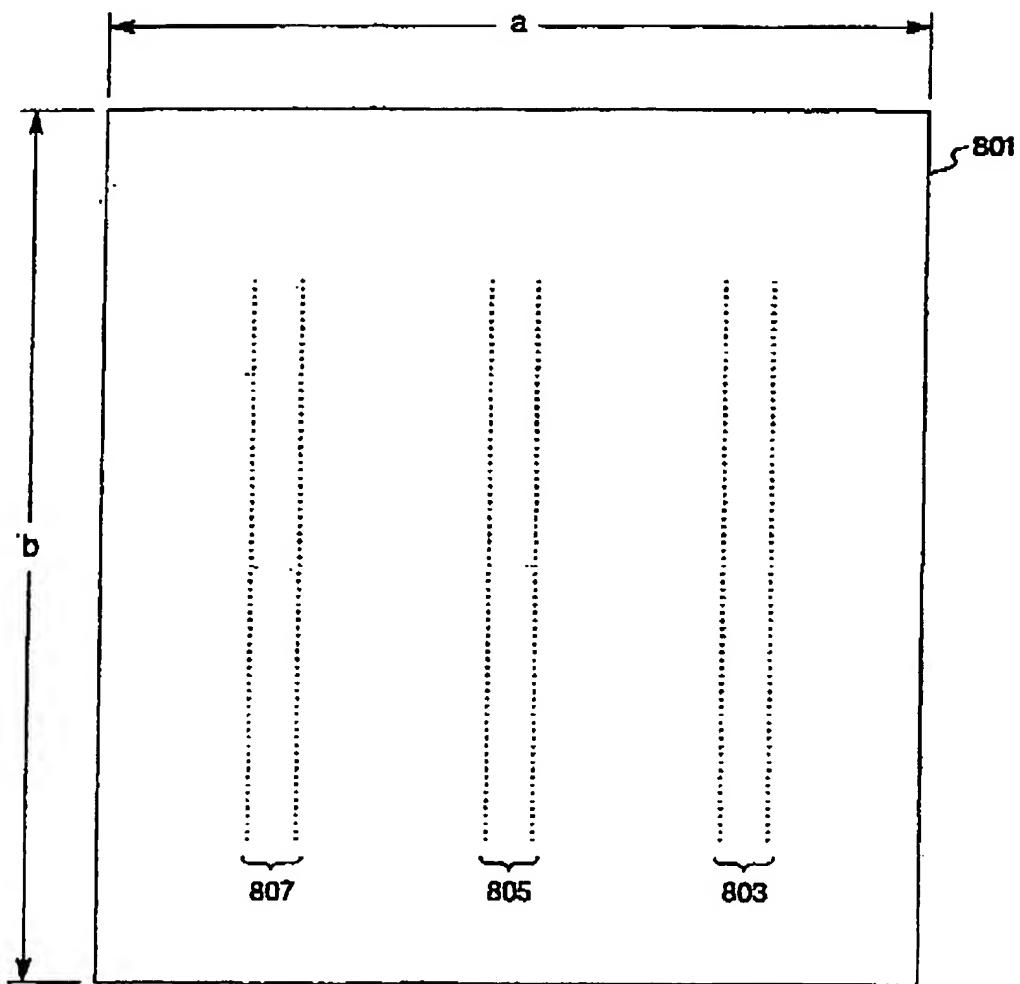


Fig. 8

**This Page is Inserted by IFW Indexing and Scanning
Operations and is not part of the Official Record**

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- BLACK BORDERS**
- IMAGE CUT OFF AT TOP, BOTTOM OR SIDES**
- FADED TEXT OR DRAWING**
- BLURRED OR ILLEGIBLE TEXT OR DRAWING**
- SKEWED/SLANTED IMAGES**
- COLOR OR BLACK AND WHITE PHOTOGRAPHS**
- GRAY SCALE DOCUMENTS**
- LINES OR MARKS ON ORIGINAL DOCUMENT**
- REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY**
- OTHER:** _____

IMAGES ARE BEST AVAILABLE COPY.

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.